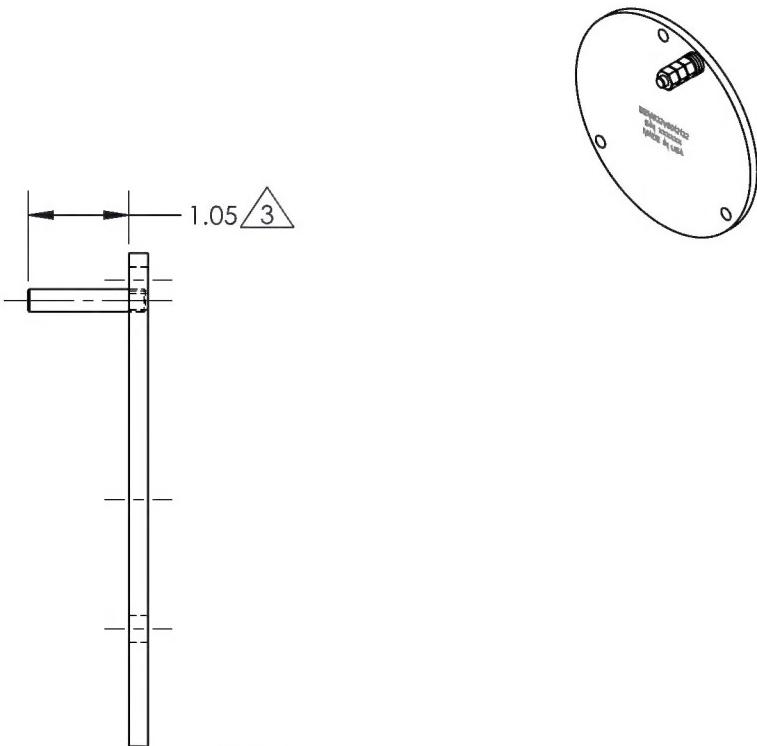
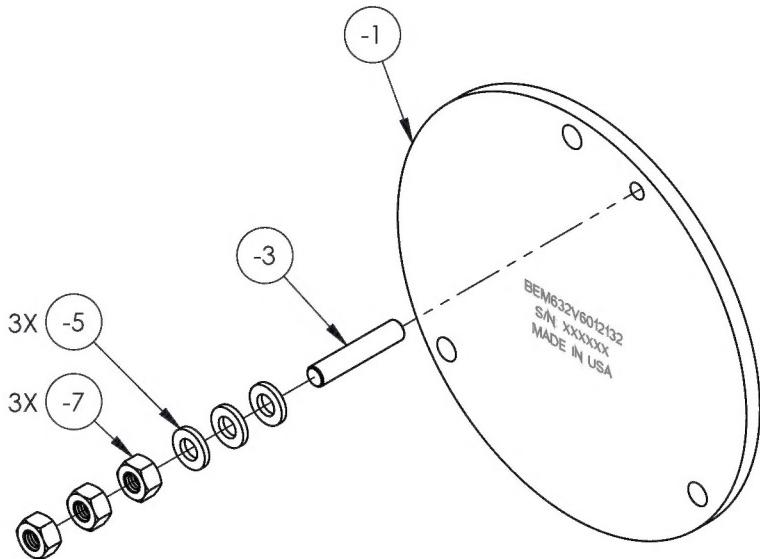


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REVISIONS							
REV	ECR	DESCRIPTION			DATE	INITIAL	APPROVED
1		RELEASED FOR PRODUCTION.			2/3/2017	RJC	JAG



NOTE:

1. REF. AIRBUS M632V6012132.
2. PART OF KIT RBEM632V6009102.

USE -9 TO BOND -3 TO -1.



**TITLE**  
**LUBRICATION PUMP BLANK**

**DWG NO.** RBEM632V6012132

**REV**  
**1**

MAT'L	UNLESS OTHERWISE SPECIFIED DIMENSIONS ARE IN INCHES
HEAT TREAT	.XXX ± .005 FRACTIONS ± 1/8
FINISH	.XX ± .01 ANGLES ± 5°
SPEC	X ± .1 SURFACES = 125 ✓
DRAWN BY:	CLOUGH
CHECKED:	DUERFELDT
OPPS APPR:	ANDERSON
QA APPR:	LINDSAY
APPROVED:	GILBERT
SCALE	1:2
DATE	6/15/2016
SHEET 1 OF 3	

1. BREAK ALL SHARP EDGES  
.015 x 45° OR .015R

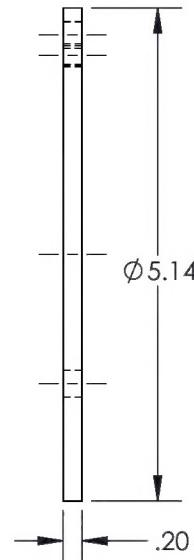
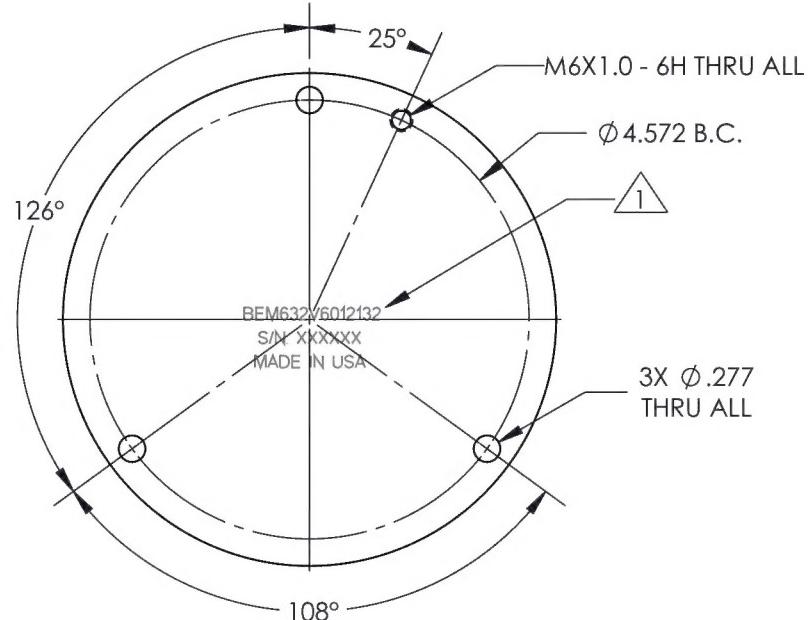
2. DIMENSIONAL LIMITS APPLY AFTER PLATING

3. INTERPRET DIM AND TOL PER ASME Y14.5M-2009

ASSY QTY	ASSY QTY	B/O	Part #	UNIT QTY	Description	Material	B/O INFORMATION OR SPECIFICATIONS	PG.
			-1	1	BLANK	WHITE DELRIN/ACETAL		1
			-3	1	STUD	WHITE NYLON	M6 X 1 X 30mm (MCMASTER-CARR #98882A600) MODIFIED	2
		B/O	-5	3	FLAT WASHER	NYLON	M6 (MCMASTER-CARR #95610A570)	1
		B/O	-7	3	HEX NUT	NYLON	M6 X 1 (MCMASTER-CARR #93800A600)	1
		B/O	-9	A/R	ADHESIVE	CLEAR EPOXY	(GORILLA # 4200102)	N/S

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REV	ECR	REVISIONS	DESCRIPTION	DATE	INITIAL	APPROVED
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NOTE:

LASER ENGRAVE T/N, S/N, "MADE IN USA", FILL IN TEXT WITH BLACK PAINT.



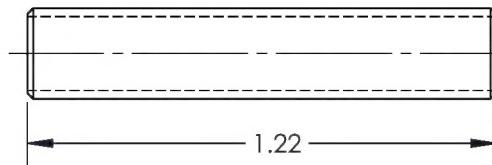
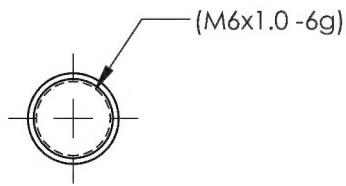
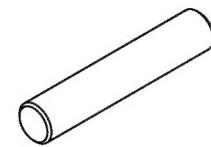
TITLE	
LUBRICATION PUMP BLANK	
DWG NO.	RBEM632V6012132-1
REV	1
MATERIAL WHITE DELRIN/ACETAL	
UNLESS OTHERWISE SPECIFIED DIMENSIONS ARE IN INCHES	
HEAT	.XXX ± .005 FRACTIONS ± 1/8
TREAT	.XX ± .01 ANGLES ± 5°
FINISH	X ± .1 SURFACES = 125
SPEC	
DRAWN BY:	CLOUGH
CHECKED:	DUERFELDT
OPPS APPR:	ANDERSON
QA APPR:	LINDSAY
APPROVED:	GILBERT
USED ON MODEL	H175
SCALE	1:2
DATE	6/15/2016
SHEET 2 OF 3	

(-1)

BLANK

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REV		ECR		REVISIONS		
				DESCRIPTION		DATE
				INITIAL	APPROVED	



(-3)

STUD

<b>DART</b> AEROSPACE	
TITLE	
LUBRICATION PUMP BLANK	
DWG NO. RBEM632V6012130-3 REV 1	
MATERIAL: WHITE NYLON UNLESS OTHERWISE SPECIFIED HEAT: .XXX ± .005 FRACTIONS ± 1/8 TREAT: .XX ± .01 ANGLES ± .5° FINISH: X ± .1 SURFACES = 125 ✓ SPEC:	
DRAWN BY: CLOUGH CHECKED: DUERFELDT OPPS APPR: ANDERSON QA APPR: LINDSAY APPROVED: GILBERT USED ON MODEL H175	
SCALE: 2:1	DATE: 6/15/2016
SHEET 3 OF 3	